



- 2 Cycle Outboard Oil (92-82666A24)
- 2-4-c With Teflon (92-802859A1)

Note A - It is recommended that connecting rod bolts be discarded after removal and new bolts be installed. Apply light oil to threads and bolt face: 1st torque - 15 lb-in (1.5 Nm.); 2nd torque - 30 lb-ft (40.5 Nm.). Turn bolt an additional 90 degrees after 2nd torque is obtained.

19117

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784A11	CRANKSHAFT	1	SN# 0T325116 & Below	5
1	482	9784A11	CRANKSHAFT	1	SN# 0T325117 & Up	
2		NSS	NOT SOLD SEPARATE, Wear S	1		5
3	30	67923T	BEARING, Ball (LOWER)	1		5
4	53	67446	RING	1		5
5	43	19301	DRIVER GEAR	1		5
6	39	816106	RING	7		5
7	28	91800	KEY, Woodruff	2		5
8	25	35126	O-RING	1		5
9	31	88270A 1	BEARING RACE	2	SN# 0T325117 & Up	
9		NSS	NOT SOLD SEPARATE, Needl	2	SN# 0T325116 & Below	
9		817001A 1	BEARING RACE	2	SN# 0T325116 & Below	5
10		NSS	NOT SOLD SEPARATE, Roller	88	SN# 0T325116 & Below	5
11	700	858295T 1	PISTON	3	(STBD-STANDARD)	5
11	700	858294T 1	PISTON	3	(PORT-STANDARD)	5
11	700	878572A 2	PISTON	AR	(STBD -.015 O/S)	
11	700	878574A 2	PISTON	AR	(STBD -.030 O/S)	
11	700	878571A 2	PISTON	AR	(PORT -.015 O/S)	
11	700	878573A 2	PISTON	AR	(PORT -.030 O/S)	
12	53	832081 1	LOCK RING,	12		5
13	39	827179A12	RING SET, PISTON	1	(Standard) SN# 0G960499 & Below	5
13	39	826293A12	PISTON RING	AR	(.015 Overage) SN# 0G960499 &	
13	39	826297A12	PISTON RING	AR	(.030 Overage) SN# 0G960499 &	
13	39	858772A12	RING SET, Piston	1	(Standard) SN# 0G960500 & Up	5
13	39	875252A12	RING SET, PISTON	AR	(.015 Overage) SN# 0G960500 &	
13	39	875257A12	RING SET, PISTON	AR	(.030 Overage) SN# 0G960500 &	
14		NSS	NOT SOLD SEPARATE, Pistor	6		5
15	647	822373A 7	CONNECTING ROD ASSEMBLY	6		5
16	10	94320	SCREW, (.375-24 x 1.250)	12		5
17	31	43012A 1	BEARING/CAGE KIT	6		5
18		NSS	NOT SOLD SEPARATE, Beari	96		5
19	12	88263	THRUST WASHER	12		5
20	29	88258	NEEDLE, Roller Bearing	204		5
21	31	816773A 2	BEARING ASSEMBLY (UPPER)	1		5
22	26	859093	SEAL	1		5
23	25	823683	O-RING	1		2,5
24	12	68229	WASHER	1		5
25	11	42979	NUT, (M16)	1		5
-	27	814195A93	GASKET SET	1		
-		809794A97	POWERHEAD	1	(225/250) SN# 0G960499 & Below	
-		804799A90	POWERHEAD	1	(225) SN# 0G960500 & Up	